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FACULTY OF PHARMACY

STUDY PROGRAM 0916.1 PHARMACY

CHAIR OF DRUG TECHNOLOGY

APPROVED

at the meeting of the Commission for Quality Assurance and Evaluation of the Curriculum faculty Pharmacy Minutes No.2 of 09.11.2021 Chairman, Doctor of pharmacy, Associate Professor

Uncu Livia

APPROVED

at the Council meeting of the Faculty of Pharmacy Minutes No.3 of 16.12.2021 Dean of Faculty, Doctor of pharmacy, Associate Professor

or uokom

Nicolae Ciobanu_____

APPROVED approved at the meeting of the chair Drug Technology Minutes No.1 of 25.08.21 Head of chair, Doctor of pharmacy, Associate Professor

N. uokom

Ciobanu Nicolae

SYLLABUS

DISCIPLINE INDUSTRIAL PHARMACEUTICAL TECHNOLOGY

Integrated studies

Type of course: Compulsory discipline

Curriculum developed by the author:

Nicolae Ciobanu - Doctor of pharmacy, Associate Professor

Chisinau, 2021



I. INTRODUCTION

• General presentation of the discipline: place and role of the discipline in the formation of the specific competences of the professional / specialty training program

The **Industrial Pharmaceutical Technology** course is a logical continuity of the previous course of Pharmaceutical Technology and is a fundamental component of the pharmaceutical field, which aims at acquiring technologies, equipment and methods for formulating medicines on an industrial scale. The actuality of the course is incontestable, considering that over 90% of the world's pharmaceuticals are produced under factory conditions.

Future pharmacists need knowledge in the field of developing, preparing and assessing the quality of drugs produced under industrial conditions.

The content of the course is structured by chapters depending on the presentation of the finished product (powders, solutions, tablets etc.) and results in the obtaining for the future pharmacist both the theoretical knowledge and the practical skills of using industrial equipment and machinery.

During the course, computer technology is widely used to demonstrate how the equipment and machinery work (schemes, thematic films).

• Mission of the curriculum (aim) in professional training

To provide to the students the knowledge and skills to preform and formulate pharmaceutical forms according to the biopharmaceutical requirements under industrial conditions; the acquisition of technology and methods of manufacturing of liquid, semisolid and solid forms of medicine, as well as extractive forms of plant and animal products; forming the skills of assessing the quality of the pharmaceutical forms according to the requirements of the normative analytical documentation.

- Language (s) of the course: Roumanian, English.
- Beneficiaries: students of the IV year, faculty of Pharmacy.



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II. MANAGEMENT OF THE DISCIPLINE

Code of discipline		S.07.O.072, S.08.O.078	
Name of the disciplin	ne	Pharmaceutical technology II	
Person(s) in charge of discipline	of the	Nicolae Ciobanu	
Year	IV	Semester/Semesters	VII, VIII
Total number of hou	rs, including: 3	300	
Lectures	30	Practical/laboratory hours	105
Seminars	-	Self-training	165
Form of assessment	E	Number of credits	10



III. TRAINING AIMS WITHIN THE DISCIPLINE

At the end of the discipline study the student will be able to: ✓ at the level of knowledge and understanding:

- ✓ **To determine** the objectives and content of the industrial pharmaceutical technology;
- ✓ **To determine** the object of study of the discipline;
- ✓ To define the concepts of pharmaceutical technology and its biopharmaceutical assessment;
- ✓ To correctly interpret the technological operations at different stages of the technological process of manufacturing of pharmaceutical forms;
- ✓ **To identify** the main physico-chemical and technological parameters of drug substances, auxiliary substances, adjuvants and packaging materials that determine the quality of the finished pharmaceutical product.
- ✓ To know the rules of good manufacturing practice (GMP) under the conditions of the pharmaceutical industry;
- ✓ To describe the pharmaceutical processes and devices used in the pharmaceutical industry;
- ✓ To know the physico-chemical properties of drug substances, auxiliary substances, adjuvants and packaging materials
- \checkmark at the application level:
- To identify the particularities of the application of technological operations in pharmaceutical technology;
- **To classify** the principles of preformulation and formulation of pharmaceutical forms according to biopharmaceutical requirements;
- **To explain** the essence of the principles for selecting the physico-chemical properties of drug substances, auxiliary substances and packaging material in formulating pharmaceutical forms;
- **To compare** the practical experience and the doctrine of pharmaceutical technology at various stages of evolution in preformulation and formulation of drugs;
- To interpret pharmacopoeial quality standards and reference standards;
- To apply effective methods of developing new pharmaceutical forms.
- **To organize** in the pharmaceutical industry the production on different technological flows.
- **To use** the information from various acknowledged sources, for the purpose of elaboration of Quality Norms for Production of Medicines Documents.



- \checkmark at the integration level:
- ✓ **To create** new technologies for the manufacture of medicines;
- ✓ **To modify** the existing drug manufacturing technologies in order to reduce production costs:
- \checkmark To design the technological flows of drug production according to the requirements of the GMP rules;
- \checkmark To develop the composition of a drug to increase the bioavailability of the active substance:
- \checkmark To formulate new prescriptions of medicines with the use of various auxiliary substances;
- ✓ **To argue** from the biopharmaceutical point of view the quantities of auxiliary substances and adjuvants in the formulations of the medicines;
- ✓ **To validate** the technological processes of drug manufacture and the interphase quality control methods:
- \checkmark To assess the influence of biopharmaceutical factors on the bioavailability of active substances in pharmaceutical forms;
- ✓ **To recommend** new auxiliaries and adjuvants needed in drug formulation;
- ✓ **To develop** Technological Regulations for the manufacture of medicines;
- ✓ To analyze the failure modes and the effects of failures in the manufacturing process ("AMDE" process);
- \checkmark To coordinate the stages of the technological process with the interphase control requirements for the quality of intermediate, semi-finished and finished products;
- ✓ **To schedule** research to develop new technologies for the manufacture of medicines;
- \checkmark To propose new methods of assessing the quality of medicines in the manufacturing process;
- ✓ **To select** packaging materials suitable for packaging pharmaceutical forms;
- \checkmark To optimize the composition of pharmaceutical forms in biopharmaceutical and pharmacokinetic aspect



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Industrial Pharmaceutical Technology addresses a wide range of problems in formulating and assessing the quality of various drugs, and therefore requires in-depth prior knowledge in the field of inorganic and organic chemistry, physical and colloidal chemistry, pharmaceutical chemistry as well as physicochemical methods analysis, pharmacology, pharmacognosis and technology of extemporaneous medicines.



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V. THEMES AND ESTIMATE ALLOCATION OF HOURS

✓ Lectures

Nr.	Tema	No of
		nours
1.	Actuality and main directions of development of the Industrial Technology of Medicines in the Republic of Moldova. Solutions. Preparation of aqueous and anhydrous solutions. Enhancement of the dissolution process. Standardization	2
2.	Separation of liquid and solid (solution purification). Sedimentation, filtration, centrifugation, pressing.	2
3.	Solvents. Alcoholometers. Alcohol. Correction. Methods for determining the concentration of ethanol.	2
4.	Tinctures. Characteristics, preparation, standardization.	2
5.	Fluid extracts 1: 1 and 1: 2. Methods of preparation. Standardization.	2
6.	Heat processes. Use of vapors. Heat exchangers. Evaporation. Evaporative installations. Secondary evaporation phenomena.	2
7.	Drying. Static and kinetics of drying. Drying methods. Gear. Drying by sublimation (lyophilization).	2
8.	Dense and dry extracts. Extraction methods for obtaining the extractive solution. Technological scheme for manufacturing dense and dry extracts.	2
9.	Capsules.	2
10.	Characteristic, classification. Methods of manufacture. Quality control.	2
11.	Tablets. Characteristic. Technological scheme for tablet manufacturing. Auxiliary substances used in the preparation of tablets. Influence of auxiliary substances and diluents on the therapeutic effect of the drug substances in the tablets.	2
12-13.	Importance and types of granulation. Verification of grain quality. Direct compression, compression machines. Characteristic. Influence of granulation type on the bioavailability of drug substances.	4
14.	Coating of tablets (by classic, compressed film wrapping). Quality testing of the tablets. Ways of completeness and development prospects, packaging and preservation of tablets.	2
15.	Sterile medicinal forms and aseptic preparations. Requirements for injectable drug forms. Preparation conditions, G.M.P. Solvents used in the preparation of injectable solutions. Obtaining demineralised water and water for injection under plant conditions. Non-aqueous solvents.	2



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16.	Glass and polymers used in the manufacture of ampoules, vials. Formation of ampoules and their preparation for filling.	2
17.	Injection technology, stiffening and purification. Methods of solution spraying and ampoule welding. Methods of sterilization.	2
	Total	34

✓ Laboratory hours and self-training

$\mathcal{N}_{\mathcal{O}}$		Pract	Hou
	Tema	ical	rs
		hours	for
			ind.
			work
1.	Assimilation of safety and safety rules. Shredding. Sifting. Preparation of		
	compound powders. Compilation of material balance.	3	6
2-5.	Aqueous drug solutions. Preparation of the aluminum sub-acetate solution.		
	Standardization. Aromatic waters. Syrups.	12	12
6.	Control work: "Grinding, sieving, mixing. Drug solutions. Aromatic	3	8
-	waters. Syrups. "		
7-8.	Anhydrous solutions. Alcoholometry. (Determination of concentration,		
	Extracting Standardization of tinctures. Determination of active principles		
	extractive substances, ethanol concentration. Compilation of the material		
	balance for absolute ethanol.	6	12
9-	Maximum purified preparations (adonisid, ramnil, plantaglucide).		
10.	Standardization. Individual preparations (routine, digitoxin, plantaglucide).	6	8
11.	Control work: "Theoretical basis of extraction. Pharmaceutical	3	8
	preparations obtained by extraction. Tinctures.		
12-	Fluid extracts 1: 1 and 1: 2. Preparation of extracts by means of	6	10
13.	percolation, accelerated maceration, countercurrent. Standardization of		
	fluid extracts (determination of the concentration of ethanol, active		
	principles, extractive substances). Compilation of material balance for		
	extractive substances.		
14.	Dense and dry extracts.	3	9
		3	8
15.	Control work: "Heat processes. Evaporation, drying. Fluid, dense and dry		
	extracts. "		
16-	Medicinal capsules (flexible, rigid). Preparation, quality check. Preparation	12	12
18.	of suspensions, emulsions, ointments, emplasts (streptocide liner,		
	sintomycin, Wišnevskii, zinc ointment, lead oxide). Quality check.		
	Assimilation of mixers, mills, dispersants.		



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19.	Seminar. Capsules gelatinous. Ointments. Liniments. Pastes. Patches.	4	8
	Mustard plaster.		
20.	Tablets. Determination of physical - chemical and technological properties	4	6
	of powders and granules		
21.	Manufacture of tablets by direct pressing (sodium chloride, sodium	4	8
	bromide, boric acid) and auxiliary substances (acetylsalicylic acid tablets).		
	Quality check. Assimilation of compressing machines.		
22-	Manufacture of tablets by wet granulation (streptocide, sulfadecyzine,	8	8
23.	dibazol, caffeine and sodium benzoate tablets). Quality check.		
24.	Coating of coated tablets. Friable tablets, granules. Quality check.	4	6
25.	Seminar. Tablets	4	8
26.	Solution for injection in vials. Preparation of ampoules for filling. Control	4	6
	of the thermal and chemical stability of ampoule glass. Determining the		
	size of the vacuum to fill ampoules with solutions.		
27.	Injection solutions that require special purification (calcium chloride,	4	6
	magnesium sulphate, glucose) etc. Quality check.		
28-	Preparation of injectable solutions with stabilizers (novocaine	8	8
29.	hydrochloride salt, caffeine and sodium benzoate, novocainamide, ascorbic		
	acid), etc. Checking the quality of injectable solutions. Injection solutions		
	without thermal stabilization (sol Hexamethylenetetramine) sol oily		
	injectables (camphor sol). Quality check.		
30.	Seminar. Completion of technology and standardization of injectable drug	4	8
	forms.		
	Total	105	165



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VI. REFERENCE OBJECTIVES OF CONTENT UNITS

Objectives	Content units
Chapter 1. Powders. Fading, sieving, material balance	ce
 to define the particularities of the powders as a pharmaceutical form To know the stages of the process of obtaining powders, methods of analysis, conditioning and delivery demonstrate ability to analyze and systemize the material in the form of technological regulation apply the methodology for calculating the material balance by stages of the technological process as well as the global material balance sheet integrate the theoretical knowledge and practical methods of obtaining powders and calculate the material balance 	Introduction to industrial drug technology Structure and role of technological regulation of production. The type and methods of calculating the balance sheet. Definition and methods of powder preparation. Grinding and sifting as stages of the technological process. Appliance and equipment
Chapter 2. Solutions for internal and external use	
 define solutions as a pharmaceutical form and distinguish between different types of solutions and their particularities know the specifics of the preparation of solutions for internal and external use, syrups, aromatic waters, the main methods of obtaining and purifying 	Definition and methods of preparing solutions for internal and external use, syrups, aromatic waters. Mixing methods: Pipe, circulation, pneumatic and mechanical mixing. Methods of separation of solid bodies of liquids: sedimentation centrifugation
 demonstrate skills to analyze the effectiveness of different solution preparation techniques apply different methods of preparing solutions for internal or external use, syrups and aromatic waters integrate the theoretical and practical knowledge to establish the most effective techniques for working with solutions 	filtration.
Chapter 3. Extractive preparations - tinctures, extracts (f preparations	fluids, soft, dried), maximally purified



• Define the main types of extractive	Ethyl alcohol - obtaining, properties,
preparations	methods for determining the concentration
• know the differences and specificities of	of ethyl alcohol.
obtaining, controlling and standardizing	Tinctures - definition, classification,
extractive products	stages of technological process, equipment
• demonstrate the knowledge of different heat	and machinery.
processes and the equipment used in these	Extracts - Definition, classification, stages
processes	of technological process, equipment and
• correctly apply the calculation methods for	machinery.
obtaining different alcohol alcohol	Maximum purified preparations -
• to integrate the theoretical and practical	definition, classification, process steps,
knowledge for the correct selection of the	equipment and machinery.
optimal extraction method in order to obtain an	Heat processes. Equipment and machinery
extractive preparation	

Chapter 4. Semi-solid pharmaceutical forms: gelatine capsules, ointments, pastes, emulsions, suspensions and pharmaceutical emulsions

 Define the main semi-solid pharmaceutical forms know the specificity, classification and properties of semisolid pharmaceutical forms demonstrate skills to appreciate the advantages and disadvantages of different methods of preparing gelatinous capsules and other semisolid pharmaceutical forms apply different methods of preparation of 	Gelatin Capsules - definition, classification, process steps, equipment and machinery. Ointments, liniments, pastes - definition, classification, stages of technological process, equipment and machinery. Emplastre and Sinapism - definition, classification, stages of technological process, equipment and machinery.
 gelatine capsules, ointments, tangles, pastes and emplasts integrate the theoretical and practical knowledge for the multi-faceted assessment of a concrete semisolid pharmaceutical form. 	Pharmaceutical Suspensions and Emulsions - Definition, classification, stabilization methods, equipment and machinery.
Chapter 5. Tablets	
 define different types of tablets and their particularities know the types and role of the auxiliary substances used in the preparation of the tablets demonstrate ability to analyze the properties of the active and auxiliary substances in order to 	Physico-chemical and technological properties of powders and granulates. Tablets - definition, classification, stages of the technological process, equipment and equipment. Excipients and their role in the



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select the optimum method of obtaining the	formulation of tablets
tablets	Modern types of tablets.
• correctly apply the methods of obtaining the	
tablets, observing the standards imposed by the	
DAN	
• integrate the theoretical and practical	
knowledge for the purpose of assessing the	
quality of a tablet using pharmacological	
analysis methods	
Capitolul 6. Injectable solutions	
 define injectable solutions, their classification and their particularities know the type and role of the auxiliary substances used in the preparation of injection solutions, as well as the glass for their packaging demonstrate ability to analyze different injectable solutions for the correct selection of the optimum method of production apply modern techniques and methods to formulate injectable solutions 	 water for injections - description, properties, methods of production, equipment and machinery. Bottle vials - types, properties, equipment and machinery. Injection solutions - definition, classification, stages of the technological process, equipment and machinery. New Trends in Formulation of Parenteral Preparations.
 integrate the theoretical and practical knowledge in order to correctly assess the quality of an injectable solution according to pharmacopoeial rules. 	



VII. PROFESSIONAL (SPECIFIC (SC)) AND TRANSVERSAL (TC) COMPETENCES AND STUDY OUTCOMES

✓ Professional (specific) (SC) competences

• SC1. Strong knowledge and understanding of the theoretical bases of industrial drug technology processes as well as basic principles in organizing the preparation of drugs under factory conditions.

• SC2. Understanding the responsibility and role of the pharmacist-technologist in the process of producing the drug, as well as assessing the production process through the material balance sheet, yield and consumption coefficients.

• SC3. Knowledge of the stages of the technological process of preparation of drugs, equipment and equipment used in this process.

• SC4. Understanding the importance of complying with the requirements of the sanitary regime and the rules of good manufacturing practice under plant conditions in order to obtain a qualitative product.

• SC5. Understanding the influence of pharmaceutical factors on the quality of biopharmaceutical preparations, as well as the general and specific methodologies for assessing the quality of the finished product.

• SC6. Applying computing and virtual environments to solving situations.

✓ Transversal competences (TC)

• TC1. Applying the scientific and theoretical knowledge in the pharmaceutical field in the process of organizing the production. Observing the rules of good manufacturing practice and professional ethics. Adaptation to new technologies, application of logical reasoning, professional-personal development, assessment and self-evaluation capacities.

• TC2. The ability to identify a complicated problem and to analyze it in order to form the plan of realization.

• TC3. The ability to develop the drug production process (promoting initiative spirit, dialogue, cooperation, positive attitude) and forming an attitude of individual responsibility towards the quality of the finished product.

✓ Study outcomes

- To determine the subject of study of the discipline;
- **Define** the concepts of industrial drug technology and their assessment according to DAN requirements;
- **To correctly interpret** the technological operations at different stages of production of drugs according to the technological regulation;



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- Identify the role and main physico-chemical and technological parameters of drug • substances, auxiliary substances, adjuvants and packaging materials that determine the quality of the drug.
- **To know** the rules of good manufacturing practice in factory conditions;
- **Describe** the processes, equipment and machinery used to obtain finished drugs;
- Know the physico-chemical properties of drug substances, auxiliary substances, adjuvants and packaging materials

1.Reading the lecture or the material in the manual to the topic carefully. Read questions on the subject, which require a reflection on the subject. Wording of generalizations and conclusions regarding the importance of the theme / subject.Ability to extract the essentials; interpretative skills; volume of work1.Reading the lecture or the material in the manual to the topic carefully. Read questions on the subject, which require a reflection on the subject. Wording of generalizations and conclusions regarding the importance of the theme / subject.Ability to extract the essentials; interpretative skills; volume of work1.Analysis of relevant sources on the topic of the paper.Relevance of the material used and the source of	During the semester
Analysis of relevant sources on the topic of the paper.Relevance of the material used and the source of	
Referat and otherPreparation of papers and other analysis and research papers.information2.Other research worksCompilation of the report in accordance with the requirements in force and presentation to the chair.Concordance of the information with the proposed theme.	During the semester
3.Selecting the main information from the problem and identifying the unknown.Corresponding to the correct answer.3.Solving of 	During the semester

VIII. STUDENT'S SELF-TRAINING



IX. METHODOLOGICAL SUGGESTIONS FOR TEACHING-LEARNING-ASSESSMENT

• Teaching and learning methods used

The discipline of Industrial Pharmaceutical Technology is traditionally taught: lectures and laboratory works. Lectures are held by the course holder. In the laboratory, the work of the students is maximized, each student or group of students prepares a specific pharmaceutical form, appreciates the quality of the pharmaceutical form prepared in accordance with the pharmacopoeial requirements, assesses the efficiency of the work by calculating the material balance and controlling the prepared pharmaceutical form.

• Recommended learning methods

- **Observation** Identification of the specific elements of each pharmaceutical form, description of these elements.
- Analysis Imaginary decomposition of the technological process into parts or component stages. Highlighting the essential elements. Studying each element as part of the whole.
- Schema / figure analysis Selection of required information. Recognition of the equipment or replaying equipment, of the process in which it is used. Analysis of the functions / role of recognized structures.
- **Comparison** Analysis of the first equipment / equipment in a group and determination of its essential features. Analysis of the second equipment / equipment and the determination of its essential features. Comparison of equipment / equipment and highlighting common features. Comparison of equipment / equipment and determination of differences. Establishment criteria for decommissioning. Formulation of conclusions.
- **Classification** Identification of pharmaceutical forms or technological processes to be classified. Determining the criteria on which classification is to be made. Breakdown by groups according to established criteria.
- **Elaboration of the scheme** Selection of elements, which must be included in the schema. Playing the Elements Selected by Different Symbols / Colors and Indicating Their Relationships. Wording of an appropriate title and legend of the symbols used.
- **Modeling** Identifying and selecting the elements needed to model the phenomenon. The imaging (graphical, schematic) of the phenomenon studied. Formulation of conclusions, deduced from arguments or findings.
- Applied teaching strategies / technologies (specific to the discipline)



"Brainstorming", "Round Table"; "Group Interview"; "Case Study"; "Focus-group technique", "Portfolio".

Practical virtual works with the use of computer technology - the demonstration of the process of the technological process, the way of working different equipment and machines with the help of films. The chair has a computer room (PC Workstation PC1330 Navigator and PC Mini Nettop Seli 3Q Core and BENQ monitor). Computers are connected to the Internet via Wireless (Router Model WR941 ND).

Virtual training (movies)

No	Name of the movie	PPages, slides,
		minutes
1.	001. Alcohol rectification. Correction columns (English video)	10,32 minutes
3.	002. Getting the Ointments (video in English)	7,45 minutes
4.	003. Obtaining the gelatin capsules by the pressing method (video in English)	10,45 minutes
5.	004 Obtaining and filling the capsules (video in English)	13,15 minutes
6.	005 Rotary tablet machines (English video)	9,35 minutes
7.	006 Eccentric compressing machines (video in English)	8,36 minutes
8.	007 Packaging capsules and tablets in blisters (English video)	7,41 minutes
9.	008 Preparation of ampoules (video in English)	12,24 minutes
10.	009 Preparation of Injection Solutions (video in English)	6,34 minutes
11.	010 Preparation and packaging of infusion solutions (video in English)	9,40 minutes
	TOTAL	94,47 minutes

• *Methods of assessment* (including the method of final mark calculation)

- **Current**: Front and individual control by:
- Problems solving;
- > Applying theoretical material to work practice;
- ➢ Seminars

Final: examen

The average annual mark and the scores of all the final examination (computer assisted, test, oral) - all will be expressed in numbers according to the scoring scale (according to the table), and the final grade obtained will be expressed in two decimal digits will be transferred to the notes book.



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memor of mark founding at anterent assessment stages			
Intermediate marks scale (annual average,	National Assessment	ECTS	
marks from the examination stages)	System	Equivalent	
1,00-3,00	2	\mathbf{F}	
3,01-4,99	4	FX	
5,00	5		
5,01-5,50	5,5	Ε	
5,51-6,0	6		
6,01-6,50	6,5	D	
6,51-7,00	7		
7,01-7,50	7,5	C	
7,51-8,00	8	C	
8,01-8,50	8,5	В	
8,51-8,00	9		
9,01-9,50	9,5	А	
9,51-10,0	10		

Method of mark rounding at different assessment stages

The average annual mark and the marks of all stages of final examination (computer assisted, test, oral) - are expressed in numbers according to the mark scale (according to the table), and the final mark obtained is expressed in number with two decimals, which is transferred to student's record-book.

Absence on examination without good reason is recorded as "absent" and is equivalent to 0 (zero). The student has the right to have two re-examinations.



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X. RECOMMENDED LITERATURE:

A. Compulsory:

- 1. I.Barbăroșie, N.Ciobanu, A.Znagovan. Tehnologia industrială a medicamentelor. Indicații pentru studenți. Chișinău 1992.
- 2. I.Barbăroșie, E.Diug, N.Ciobanu. Tehnologia medicamentelor industriale, "Stiința,, , Chișinău, 1993.
- 3. Nomenclatorul de Stat al Medicamentelor.
- 4. Под ред. А.И.Тенцовой. Руководство к лабораторным занятием по заводской технологии лекарственных форм. (для студентов фарм. Институтов) М.«Медицина», 1986
- 5. Под ред. Л.А.Ивановой. Технология лекарственных форм. Для студентов фарм. Институтов М. «Медицина» 1991 Т.2.

B. Additional:

- 1. Leucuța S. Tehnologia farmaceutică industrială. Dacia.- 2001
- 2. Iuliana Popovici, Dumitru Lupuleasa. Tehnologia farmaceutică, vol.1.– Ed. Polirom– Iași, 1997.
- 3. Iuliana Popovici, Dumitru Lupuleasa. Tehnologia farmaceutică (tratat), vol.2.- Ed. Polirom-Iași, 2008.
- 4. Iuliana Popovici, Dumitru Lupuleasa. Tehnologia farmaceutică (tratat), vol.3.- Ed. Polirom-Iași, 2009.